

Date: Tuesday, 4/17/2007 3:56:48 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 31931	
Estimate Number : 12834	
P.O. Number : N/A	Part Number : D33353
This Issue : 4/17/2007 S.O. No. : N/A	Drawing Number : D3335 REVC
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 4/24/2007 Qty: 5 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est. A 06.02.10 New issue EC	

## Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	D3335	Spring
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✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Spring 325925

ml 07/04/30

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
Cut spring as per dwg D3335

ml 07/05/01 x5

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/01

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
ID & STOCK

[Signature] 07/05/01 (5)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/05/02

Job Completion 

U 07-05-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: RD Date: 07/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

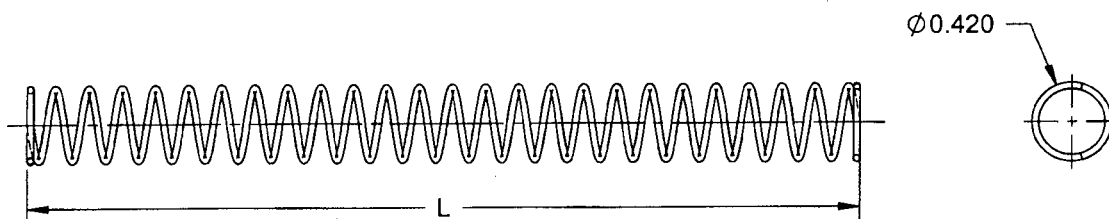
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3335</b>	REV. C SHEET 1 OF 1
DATE <b>05.12.19</b>	TITLE <b>SPRING</b>		SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED  
26/03/07

## SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



### NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".  
2) MATERIAL: SPRING STEEL,  $\phi 0.035$  WIRE  
3) FINISH: LPS PROCYON  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. 31931

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